



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3041-7
Job Sheet 205637



Part No: D3041-7

Job Qty: 25 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/20

Job Tracking No:

Due Date: 4/10/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP: A 01.07.11 New Issue SM/EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
10	Purchasing	25 pcs		4/9/20	0.00	0.00			APR 14 2020
20	Packaging 2-1 - Receive - B4B	25 pcs		4/9/20	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		APR 14 2020
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Container No: S270493



Part: D3041-7

Job No: 205637

Serial No/Batch: S270493

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/14/20

Plex 4/8/20 9:17 AM dart.lussier.patrick

				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
130	QC 6	25 pcs	4/9/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					82
					APR 16 2020
140	Handfinish - 1-1 Chemical-B4B	25 pcs	4/9/20	0.00 0.83	Handfinish - 1 - 1 - B4B
150	QC 7	25 pcs	4/9/20	0.00 0.00	QC 7 - 10
160	Powdercoat - 1 White Gl(A)-B4B	25 pcs	4/10/20	0.00 0.42	Powdercoat - 1 - B4B
175	QC 3	25 pcs	4/10/20	0.00 0.00	QC 3 - 1059
180	Packaging 3-1 - Stock - B4B	25 pcs	4/10/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B

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APR 16 2020

BEB 20-04-27

20-04-27

20-04-27

BEB 20-04-27

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APR 28 2020

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DAS 59 9-89

				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	25 pcs	4/10/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	APR 29 2020 70
				QC 21 - SA - 53	9-8

Part Op 110 - Outsource process - Machining Issue P/O to Metec : POHB045579 Machine, ALODINE, POWDER COAT as per Descriptions: dwg C of C is required ATTN: MASK BEARING HOLE, PRIOR TO POWDER COATING

120 - Receive & Inspect for Damage & Mat'l Certs Ensure C of C is attach

130 - QC6- All purchased or subcontracted products

140 - Chemical Conversion Coat per QSI005 4.1

150 - QC7-Inspect Chemical Conversion Coat

170 - START TIME: 11:05 OVEN TEMPERATURE: 300° FINISH TIME: 11:35

175 - QC3- Inspect Part Finish Standard Process

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

Patrick Lussier

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: POHB045579

Line No: 4

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	2.6050 ft (.1042 ea)	110-Purchasing	5246315
D3041-7P	Clamp	25 pcs (1 ea)	110-Purchasing	5270491

Job Allocations

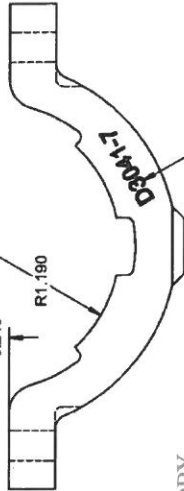
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	3	539	0
	D3041-7P	25	0	0

Part Specifications
Specifications could not be found.

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RELEASED

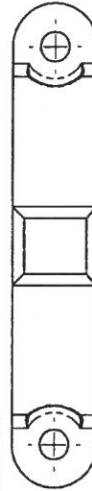
06.11.17 



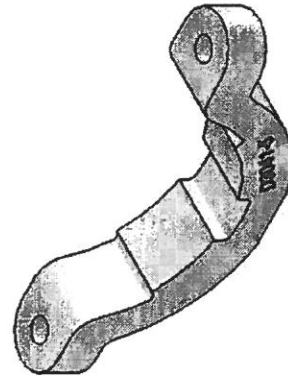
ENGRAVE P/N TO DEPTH
OF 0.010 ± 0.005 IN THIS
LOCATION WITH TOOL
TIP RAD OF 0.015 ± 0.005

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 205637



D3041-7 CLAMP
(SAME AS D3041-5
EXCEPT AS SHOWN)



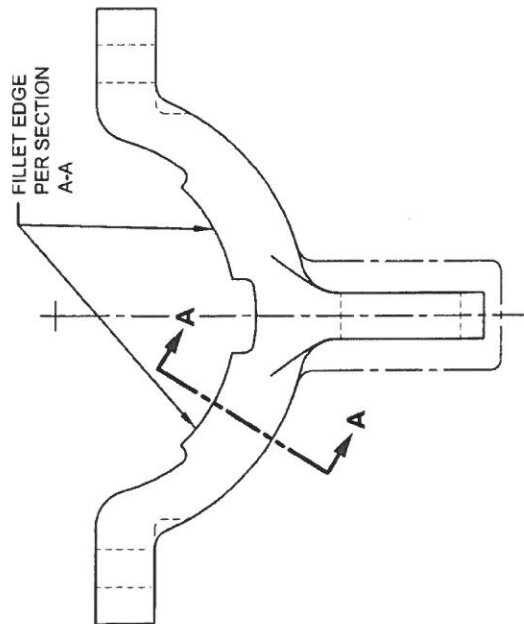
D3041-5 CLAMP

NOTES:
1) TIME INTERVAL: MANUFACTURE FROM D2423 EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DAST QSI 005 4.1
3) POWDER COAT WHITE (4.3.5.1) PER DAST QSI 005 4.3
4) TOLERANCES ARE PER DAST QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
6) BREAK ALL SHARP CORNERS 0.010 TO 0.020
7) PART IS SYMMETRIC ABOUT C

DESIGN	40	DRAWN BY	CB	DART AEROSPACE USA, INC.	
CHECKED	JA	APPROVED	JA	PORT HADLOCK, WA	
DATE	06.10.18	TITLE	CLAMP	REV. C	SHEET 2 OF 2
			SCALE	1:1	

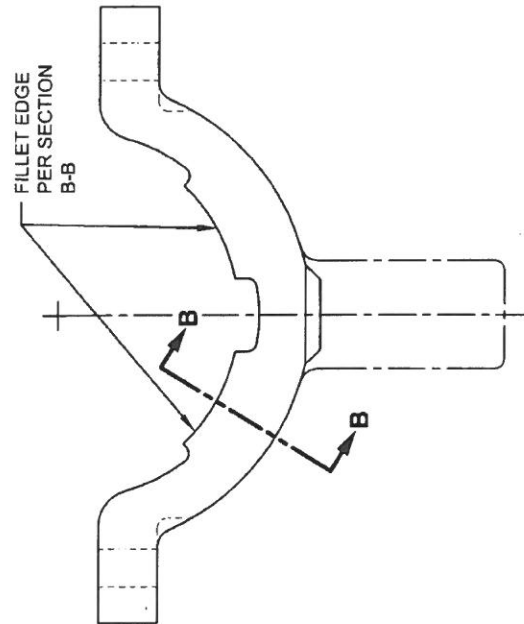
DRAWING NO. D3041	TITLE CLAMP	REV. C	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3041-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN 11S	CHECKED		MFG. APPR.	APPROVED		DE APPR.	
DATE 09.03.04	DATE 09.03.12	DATE 09.03.12	DATE 09.03.12	DATE 09.03.12	DATE 09.03.13	DATE 09.03.13	

ADD FILLETS TO -1/-3/-5/-7 PER SECTIONS A-A AND B-B TO PREVENT CHAFING OF RUBBER CUSHIONS AS SHOWN:



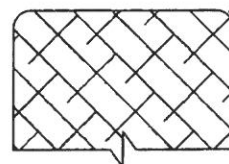
D3041-1 CLAMP

D3041-3 CLAMP



D3041-5 CLAMP

D3041-7 CLAMP



SECTION A-A

SCALE 2X

SECTION B-B

SCALE 2X

RELEASED
R 09/07/07 MRP

SEE PAR 122 FOR FURTHER DETAILS

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045579



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045579

PO Date: 1/15/20

Due Date: 4/10/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	205634	D3041-1P	D3041 Rev.C			Clamp : Various STC's receive pcs	Firmed	-	4/10/20	25 Ea	0 Ea	25 Ea	\$14.41/Ea	\$360.25
Line Item Note	*** UNPAINTED ***													
2	205635	D3041-3P	D3041 Rev.C			Clamp : Various STC's receive pcs	Firmed	-	4/10/20	25 Ea	0 Ea	25 Ea	\$14.41/Ea	\$360.25
Line Item Note	*** UNPAINTED ***													
3	205636	D3041-5P	D3041 Rev.C			Clamp : Various STC's receive pcs	Firmed	-	4/10/20	25 Ea	0 Ea	25 Ea	\$15.75/Ea	\$393.75
Line Item Note	*** UNPAINTED ***													
4	205637	D3041-7P	D3041 Rev.C			Clamp : Various STC's receive pcs	Firmed	-	4/10/20	25 Ea	0 Ea	25 Ea	\$15.75/Ea	\$393.75
Line Item Note	*** UNPAINTED ***													
Grand Total:													\$1,508.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045579



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

Patrick Lussier

A049 SUPPLIER AWARENESS

Plex 4/8/20 9:07 AM dart.lussier.patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
25	DART-D3041-5P- UNPAINTED	Clamp	C	S246315	-	HB045579
25	DART-D3041-7P- UNPAINTED ✓	Clamp	C	S246315	-	HB045579 ✓
100	DART-D2230-1P- UNPAINTED	Mounting Lug	G	S246315	-	HB046212 ✓

MATERIAL: supplied by DART

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, April 14, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 27152
Shipment Date: 14-Apr-2020
Ship Via: Pick up at METEC

Customer Code: DART
Phone: (613) 632-9577

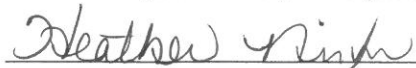
Terms: Net 60 Days

Quantity

Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
1	100	100	0	0	EA	DART-D2230-1P-UNPAINTED Mounting Lug Unpainted	G	4741-01
Order No: 4741 Order Date: 04/02/2020 PO Number: POHB046212								
7	25	25	0	0	EA	DART-D3041-5P-UNPAINTED Clamp	C	4526-07
Order No: 4526 Order Date: 01/16/2020 PO Number: POHB045579								
8	25	25	0	0	EA	DART-D3041-7P-UNPAINTED Clamp	C	4526-08
Order No: 4526 Order Date: 01/16/2020 PO Number: POHB045579								

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The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.